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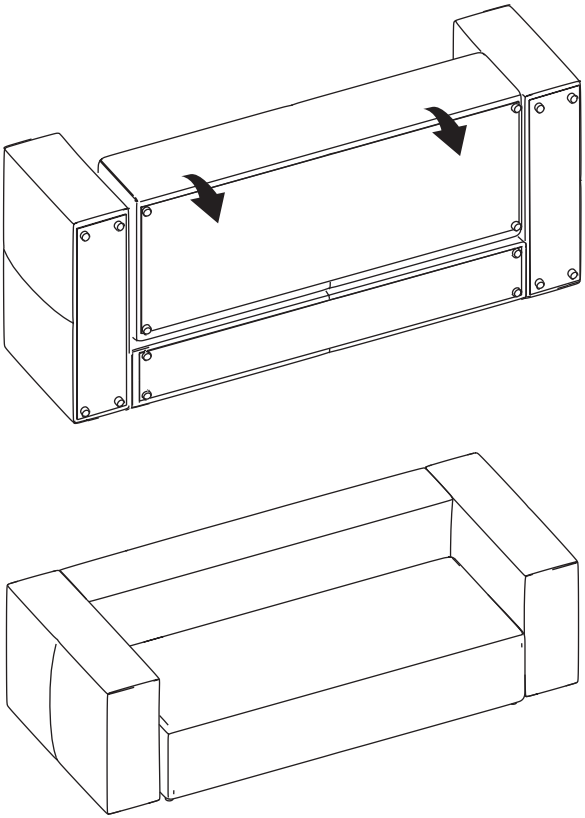
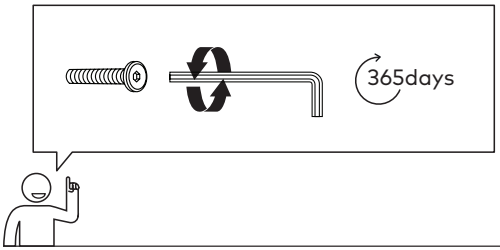
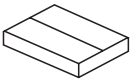


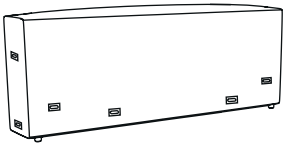


20 min



x4

x2



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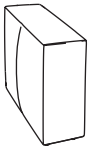

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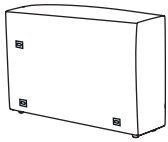

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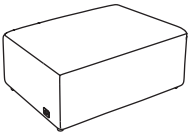

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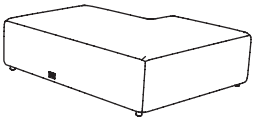


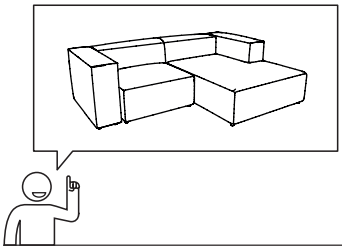
E x1

F x16
M8x90 mm

G x32

H x16

I x1
5 mm



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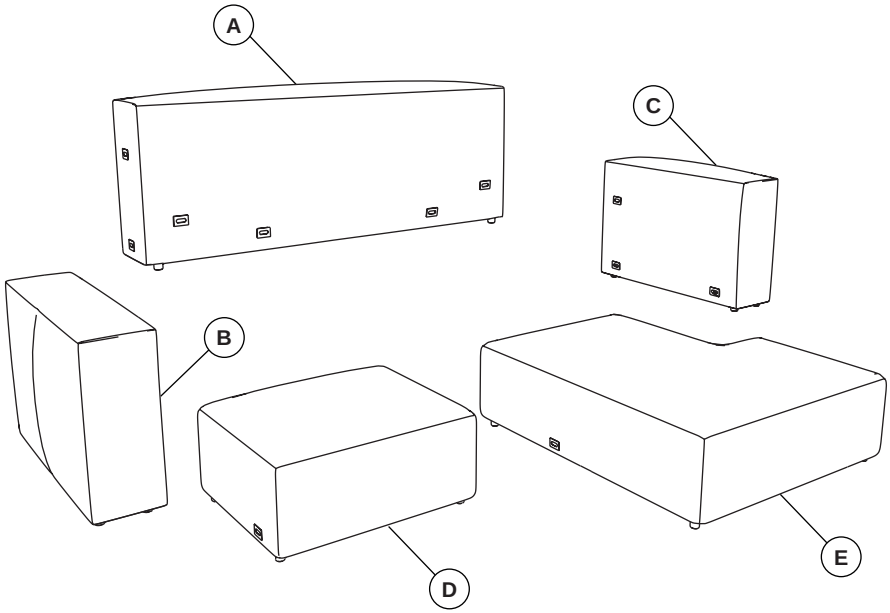

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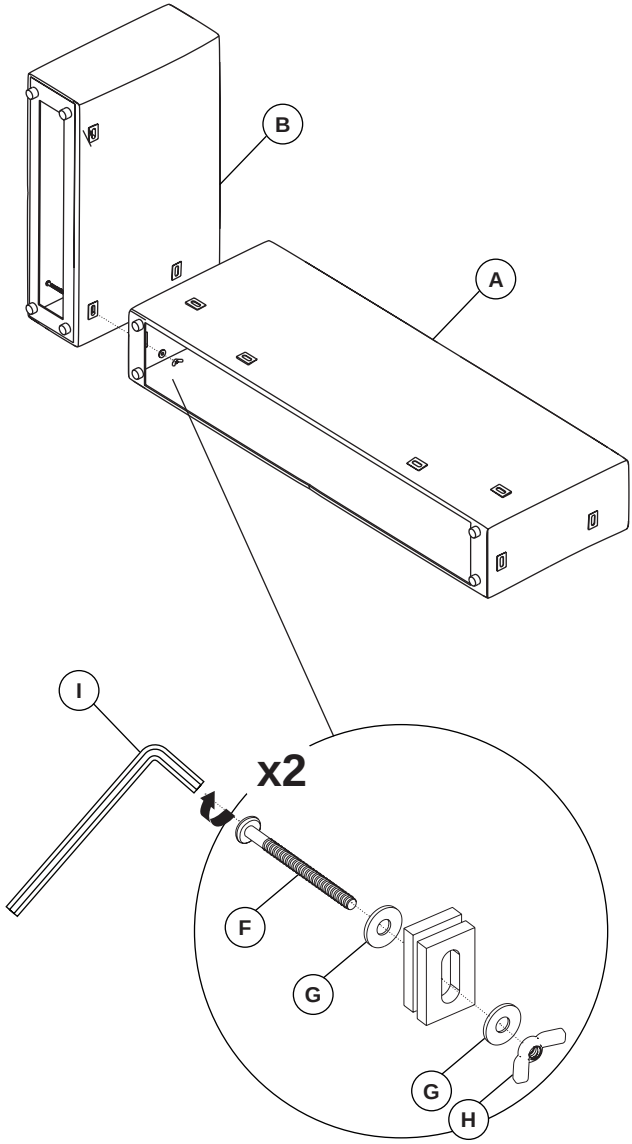

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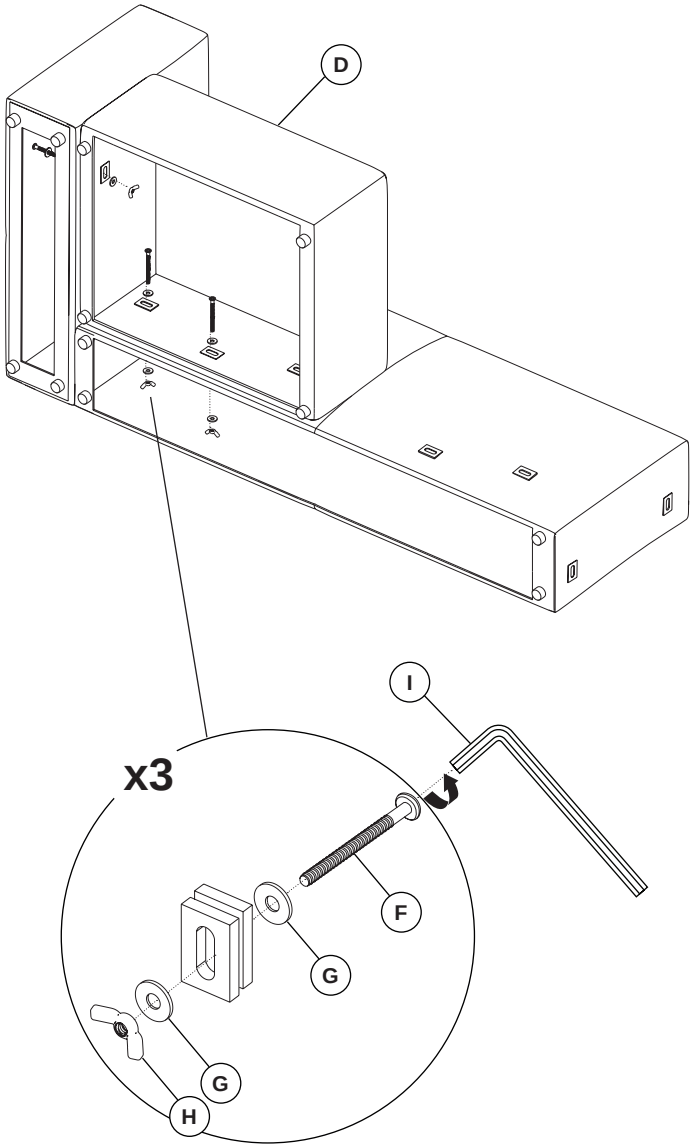

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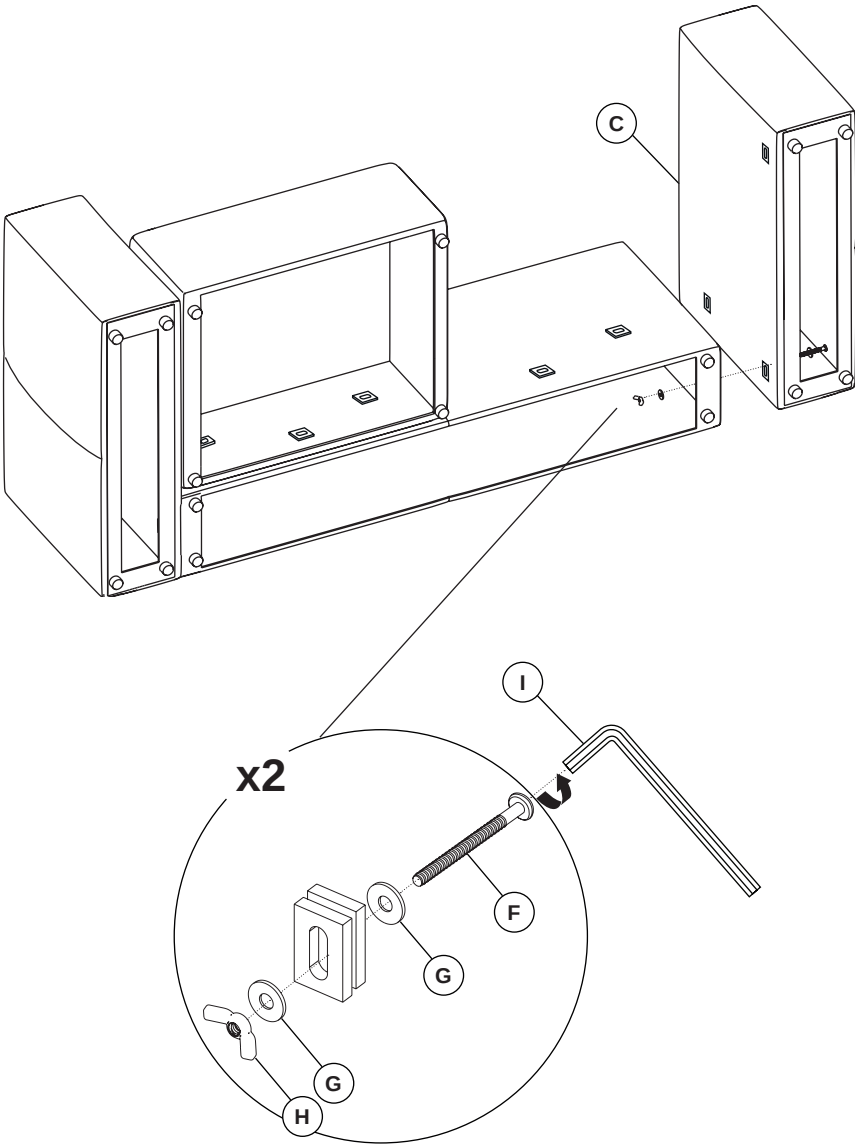

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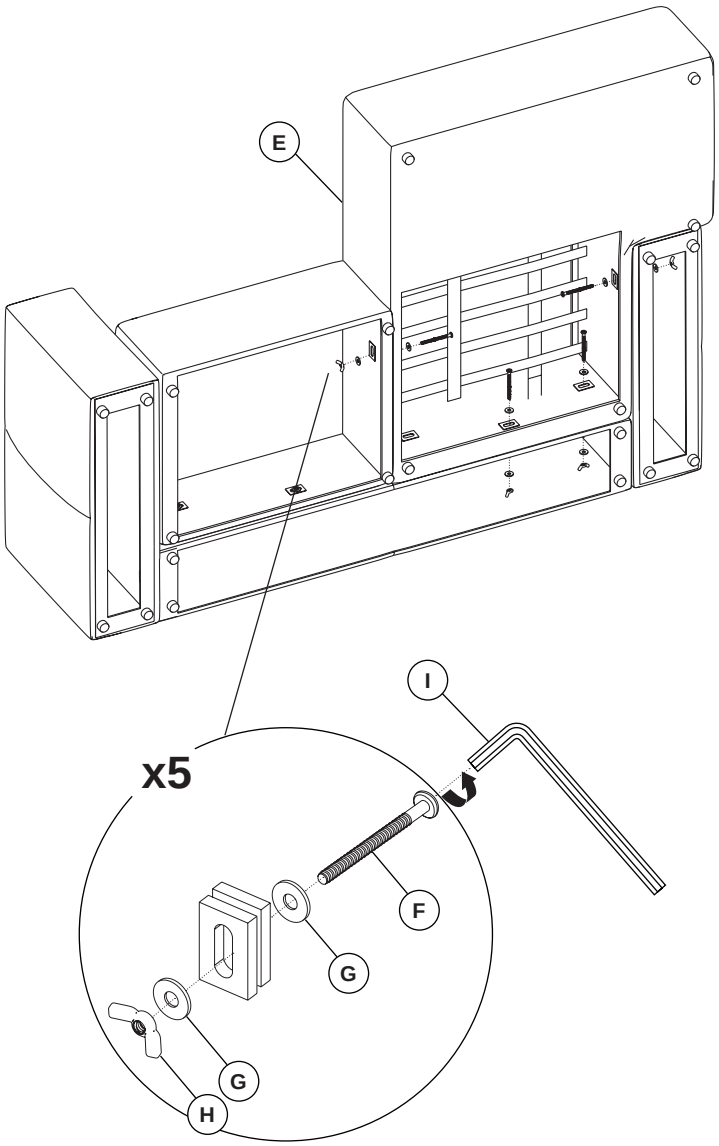

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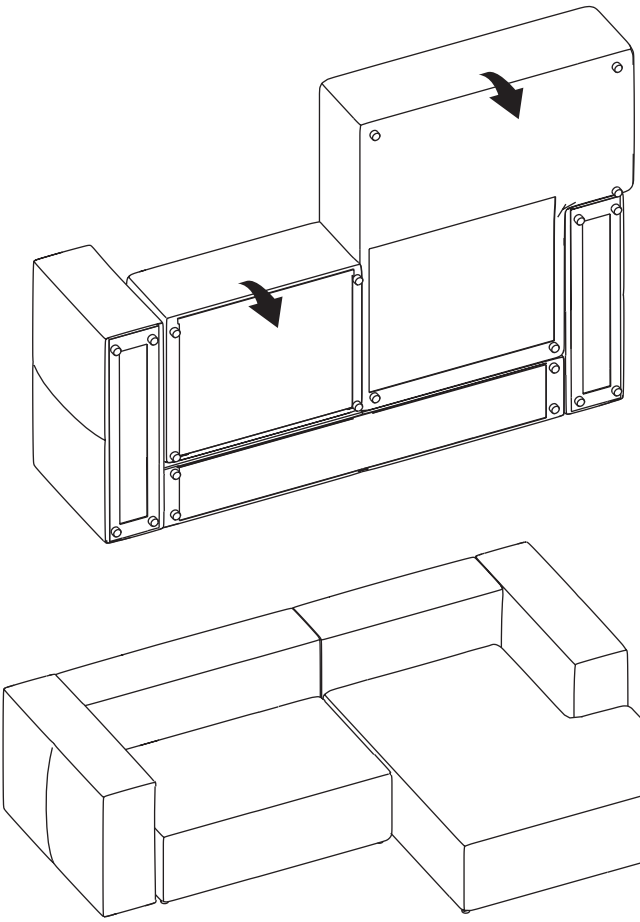

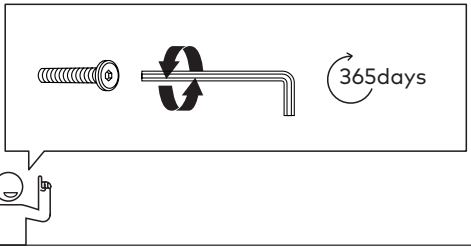

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